

BESA-NATO

2 K GLOSSY ACRYLIC POLYURETHANE SINGLE COAT

URKI-SYSTEM

CONVERTER: 6713 / CONV B-NATO
 RELATION PASTE / CONV.: 25/75 vol.

Edition: 021 2013/04
 Cod: 6971300000.00000.021

APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Glossy enamel, does not yellow. Good physicochemical resistance, outdoor resistance and direct adhesion on many surfaces: Steel, Stainless Steel, Aluminium, Brass, Galvanized, Glass, Plastics ABS, PUR, MA, GRP, PVC, Ceramics.
 Up to 200 hours in Salt Spray Test on shotblasted steel.

PHYSICAL PROPERTIES

| | |
|-----------------------------------|---|
| Density at 20°C (g/cc) | 1,00 - 1,25 |
| Grinding Fineness (μ) | 5 - 10 |
| Supply viscosity at 20°C | 70 - 95 KU (Stormer) |
| %Solids content (weight / volume) | 52 - 60 % weight; 45 - 48 % volume. (Mixture with hardener) |
| V.O.C. (g/l) | 548 (Ready to use) |
| Type of product | Acrylic Polyurethane Aliphatic |
| Colour | URKI-SYSTEM |

SURFACE PREPARATION

The surfaces must be free of rust, grease or dirt.

Galvanized: If old, brush and degrease

On plastics clean with Thinner nº 94. In case of PVC, degrease with URKISOL-88.

On Powder Coatings and Coal Coatings, previous sanding is recommended. After it , degrease with URKISOL-300. Depending on the type and conditions of the supports.

APPLICATION INSTRUCTIONS

Aerographic application: Dilute with Thinner URKISOL-8229 or URKISOL-900/P

In summer or warm days, it is possible to use URKISOL-3700.

Leave paint settle 15´ before painting.

For application with Airmix Equipments, dilute with URKISOL-8220.

(*) Use E-745 as accelerator (never use the hardener E-202 or the accelerator E-750)



E-224 (*)
2:1 vol.



> 3 h.



25" ± 5
FORD nº 4



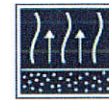
URKISOL-8229 or
900/P
15-20 % vol.



40-50 my



Air:
Non Sticky 4-5 h.



10-15´
Cabin: 70°C/30´



20´

FEATURES OF DRY FILM

| | |
|---------------------------------------|-----------------|
| Theoretical yield (m ² /l) | 10 - 11 (45 my) |
| Gloss 60°-60° | > 95 % |
| Second layer | 18 h. |

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.
 Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.